

2025 Members









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Suit-Kote Watertown
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- ·Crafco, Inc.
- •E.D. Etnyre & Co.
- Empire Emulsions
- Highway Rehab.
- Ingevity
- Maxwell Products
- McAsphalt Industries, Ltd.
- Meeker Equipment
- Tracey Road Equipment, Inc.
- •TRCC (Ultrapave)



PAVEMENT PRESERVATION

The Importance of Candidate Selection



The "Good Roads Movement" isn't a new concept...

"...even if costly macadam roads are constructed at great expense, they are allowed to go to ruin because minor defects are permitted to go unrepaired until they result in practical destruction of the road."

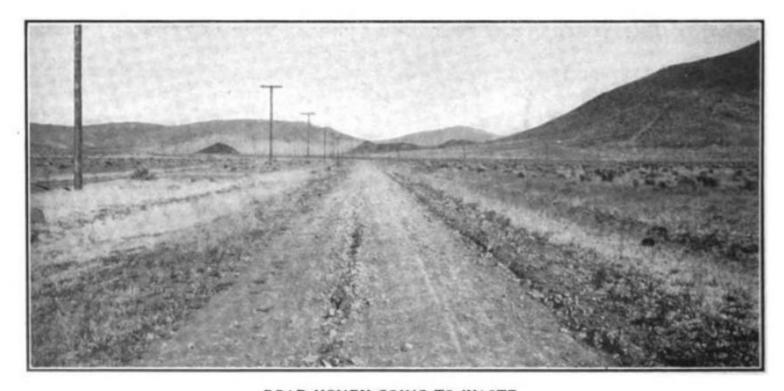


"Good Roads The Way To Progress" by Logan Waller Page, 1909

Keep Your Good Roads in Good Condition

"Even a good road gone to ruin is a burden to the taxpayer. A good road well-maintained is a great benefit - in some cases it actually lowers the tax rate."

"The Best Roads at Least Cost" by J.E. Pennybacker, Jr., 1912





ROAD MONEY GOING TO WASTE

IT MONTAGUE, CAL., WHERE AN EXPENSIVE MACADAM TRAP ROAD IS CRUMBLING INTO A MERE ROCK HEAP
FOR LACK OF MAINTENANCE

2024 CHIPS UPDATES

Certain Pavement Preservation Treatments are now allowed on a 5-Year Cycle:

- Chip Seal
- Double Chip Seal
- Paver-Placed Surface Treatment
- Microsurfacing

Road MUST be in GOOD condition

(Rated 7 or better per NYSDOT Pavement Condition Assessment Manual)

Refer to the 2024 CHIPS Guidelines or your CHIPS Representative with any questions or specific situations

Keep Your Good Roads in Good Condition

What does "good" mean to you?

- Structurally sound solid base
- Adequate drainage
- Manageable surface issues
- Prior treatment & maintenance history
- Properly Designed for Traffic ADT & Weight
- Sufficient for winter maintenance
- What else?



Keep Your Good Roads in Good Condition

What does "good" mean to NYSDOT?

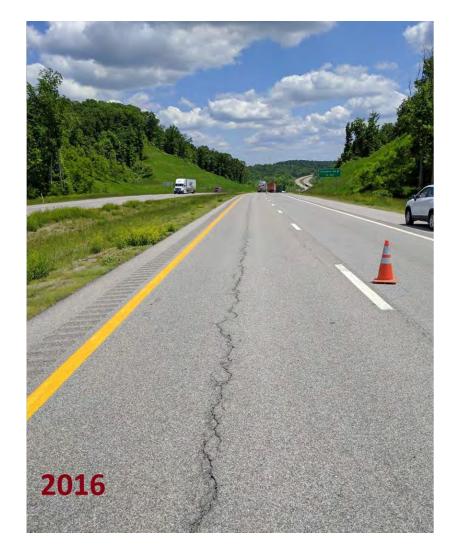
Pavement Surface Rating Based on Frequency and Severity Descriptions

		SEVERITY										
FREQUENCY			None	Slight	Minor	Moderate	Moderate to Severe	Severe	Very Severe	Travel is Impaired	Impas	
No distress is present. A single random defect per 0.10 mile is allowed.		None	10/9	9		*		+	-		-	
Most of the pavement is free of distress. One or two cracks or distresses are visible for the next 0.10 mile.		Infrequent	+	8	8	8	7	7		-		
Much of the pavement is free of cracking, Large blocks of distress-free pavement are present.		Infrequent to Occasional		8	7	7	7	6	6	+	-	
Much (<1/2) to most (>1/2) of the pavement is cracked. Uncracked or undistressed blocks of pavement range from 20-30 ft per lane to 12 ft per lane.		Occasional to Frequent		7	7	6	6	5	5	+		
Nearly all the pavement is cracked. Uncracked or undistressed blocks of pavement are 12 ft square or less		Frequent		7	6	6	5	4	3	2	1	
Mostly cracked. Cracks or distress are continuous and spaced only a few feet apart.		Very Frequent		6	6	5	5	4	3	2	1	
Slight	Tight, single longitudinal joint crack Cracks are generally < 1/8 inch wice	are tight, single and only a few feet long. single longitudinal joint cracks, partial or continuous, are included. are generally < 1/8 inch wide, some with minor secondary cracks, ery few connected cracks. May have a few small spalls (< 1 ft square).										
	no or very few connected cracks. It	lay have a few sn	nall spalls (<	1 ft square).		1	1		1		
Moderate	Cracks are generally >1/8 inch wid may have some minor popouts or s				cracks con	nected;		-	1	1		
Moderate			edium (3-4 ft) patching.		nected;					I I I I	
Moderate	may have some minor popouts or	small (1-2 ft) to me	from "Mode e and/or have) patching. erate" to "Se we extensive	evere."	nected seco	ndary cracki				1	
Moderate	may have some minor popouts or s Moderate to Severe	Distresses vary Cracks are wid	of from "Mode of and/or havaterial and/or y wide, holes	patching. erate" to "Se ve extensive r patching a s and/or pat	evere." e interconnare commo	nected seco	ndary cracki nay have pat ches extend	ches. across the	full	1		
Notes: - Ratings in blue a original Pavement - "Very Slight" from	Moderate to Severe Severe Very Severe	Distresses vary Cracks are widholes, loose machine or extend	y from "Mode e and/or havaterial and/o y wide, hole: several feet s Impaired	patching. patching are extensive or patching a sand/or patching a should be less in patches to	e interconnare commo tching is exane; patche pavement a hat the sec	nected secon, patches not densive; patches on patche and tion can be t	ndary cracki nay have pat ches extend	across the on. It has so may at reduced	any layers o]		



Pavements can deteriorate quickly if unmanaged







Source: WVDOT

Pavement Preservation Mantra









PAVEMENT PRESERVATION

Treatment Options



CHIP SEAL

A thin overlay consisting of a heavy spray of asphalt emulsion followed by single layer of clean, uniform-sized, crushed stone.





- Increases skid resistance
- Reduces Water Intrusion
- Slows Reflective Cracking

- Reduces lifecycle costs by 48%
- Reduces Energy Use by 50%
- Extends Life of Road by 5-7 years



Uses & Combinations: Double & Triple Chip Seal, Chip Seal & Fog Seal, Crack Seal & Chip Seal, Chip Seal & HMA overlay, Chip Seal & Slurry/Micro (Cape Seal), FDR or CIR & Chip Seal

MICROSURFACING & SLURRY SEAL

A thin surface treatment using a mixture of asphalt emulsion, fine aggregate, water, and other additives applied through specialized equipment. Can be placed in one of two lifts, using polymer or conventional emulsions.





- Increases skid resistance
- Reduces Water Intrusion
- Quick Return to Traffic



- Reduces lifecycle costs by 25-45%
- Reduces Energy Use by 50%
- Extends Life of Road by 6-8 years

FULL-DEPTH RECLAMATION (FDR)

Engineered rehabilitation technique in which the asphalt pavement and a underlying base, subbase and/or subgrade is uniformly pulverized and blended. The reclaimed materials may be improved and strengthened by using Mechanical, Chemical or Bituminous stabilization.









- Eliminates all existing surface distresses
- Restores Structural Capacity

- Reuses 100% of existing Materials
- Improved Frost Susceptibility

COLD MIX PAVING (CMP)

Requires mixing aggregate with asphalt emulsion, which is then applied to the roadway. This can be done with a pugmill & conventional paver or with a combined Cold-Mix Paver.

Cold mix can be used as a flexible top course, binder course, shoulder

back up and patch material.









- Less Expensive than conventional HMA
- Creates a Flexible Pavement
- RAP Can be incorporated into the mix
- Reduced Emissions

COLD IN-PLACE RECYCLING (CIPR)

Existing pavement is cold-milled, blended with asphalt emulsion and aggregate, and placed using conventional paving equipment. It is then compacted using vibratory and pneumatic tire rollers. Once cured, all CIPR projects are overlaid.







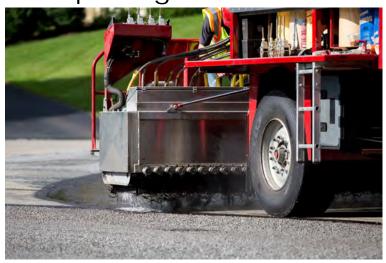
- Reuses 100% of existing materials
- Less Expensive than conventional HMA

- Blocks or slows reflective cracking
- Reduced Emissions by up to 90%

FIBERMAT

Type A – Specialized machine applies strands of fiberglass on top of a polymer-modified emulsion which is covered like a traditional chip seal

Type B – Known as SAMI (Stress Absorbing Membrane Interlayer). Similar to Type A but overlayed by a thin hot-mix overlay or traditional paving









- Quick Application Process
- Open to Traffic in Minutes
- Reduces Reflective Cracking

- Bonds well to Asphalt & Concrete Surfaces
- Cost Effective

CRACK SEAL & MASTIC

Process of placing an adhesive sealant into cracks on the pavement surface, preventing the infiltration of moisture and non-compressible materials into the pavement. Asphalt sealant can be rubberized or enhanced with fiber.





- Prevents Raveling & Potholes
- Quick Application Process
- Open to Traffic in Minutes



- Lowest cost preservation treatment
- Extends pavement life by 3-5 years

(PPST)

Specialized paving machine with emulsion tank and spray-bar system

A layer of polymer-modified emulsion is sprayed onto the roadway immediately prior to a layer of ultrathin hot mix is applied

As the hot mix lays onto the emulsion, it permanently bonds the hot mix to the existing surface





- Quick Application Process
- No Tracking of the Emulsion
- Open to Traffic in Minutes



- Improves skid resistance
- Preserves Curb Reveal
- Cost Effective

COMBINATION TREATMENTS

All pavement preservation treatments can be used in combination to address various pavement issues



- Cape Seal:
 - Chip Seal + Slurry/Micro
 - Fiber Mat + Slurry/Micro
- CMP w/ Chip Seals
- Chip Seal w/ Fog Seal



- Inexpensive Alternative to 1" Mill & Pave
- Reduces Lifecycle Costs by 25% when compared to HMA
- Adds 8-10 Years to Pavement Life



PAVEMENT PRESERVATION

Building a Treatment Strategy



PAVEMENT PRESERVATION STRATEGY

Step 1: Develop Road Inventory

Step 2: Perform Condition Analysis

Step 3: Assess Budget

Step 4: Optimize Treatment Plan

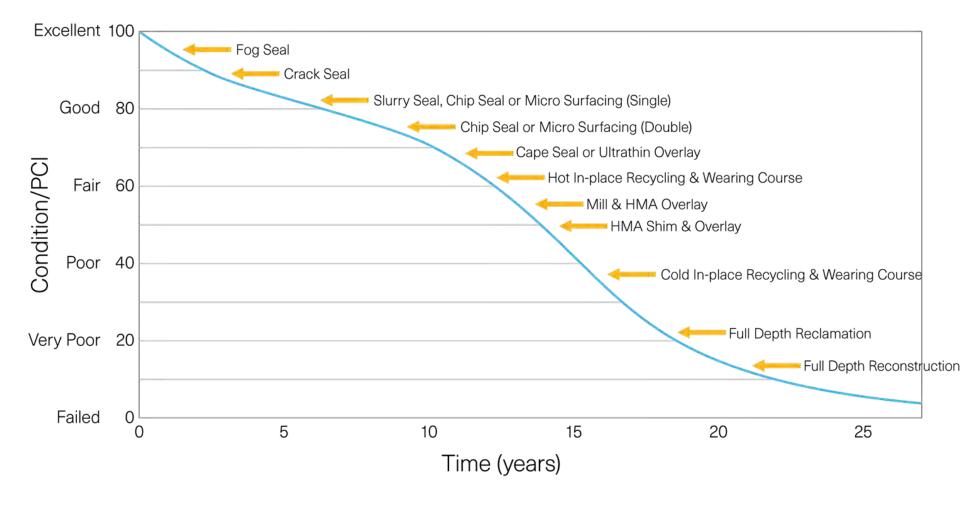
Step 5: Measure Progress

Be proactive!



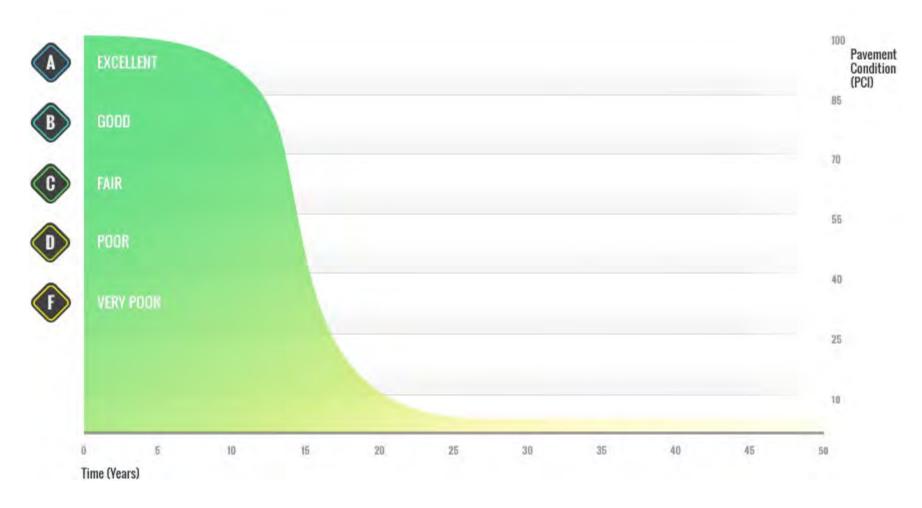
Avoid falling into a "worst-first" program

TREATMENT OPTIONS



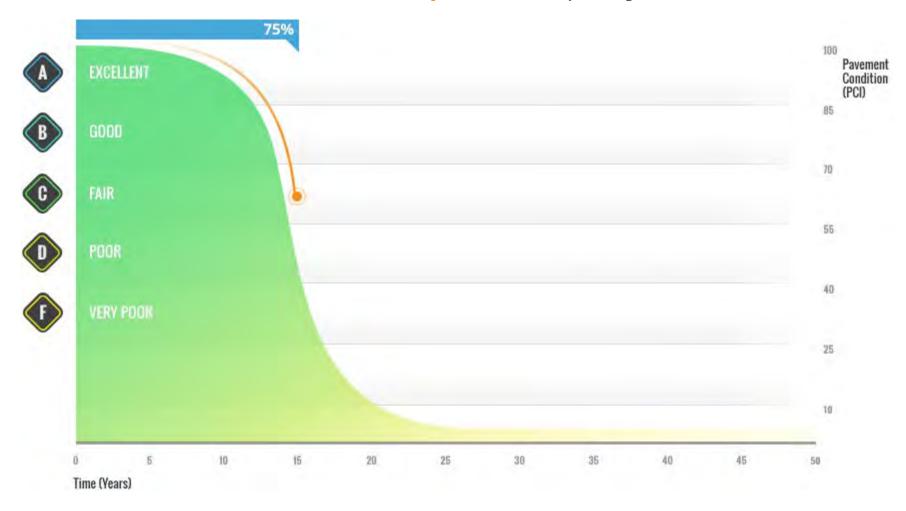


The typical life of an untreated road is **20 years**



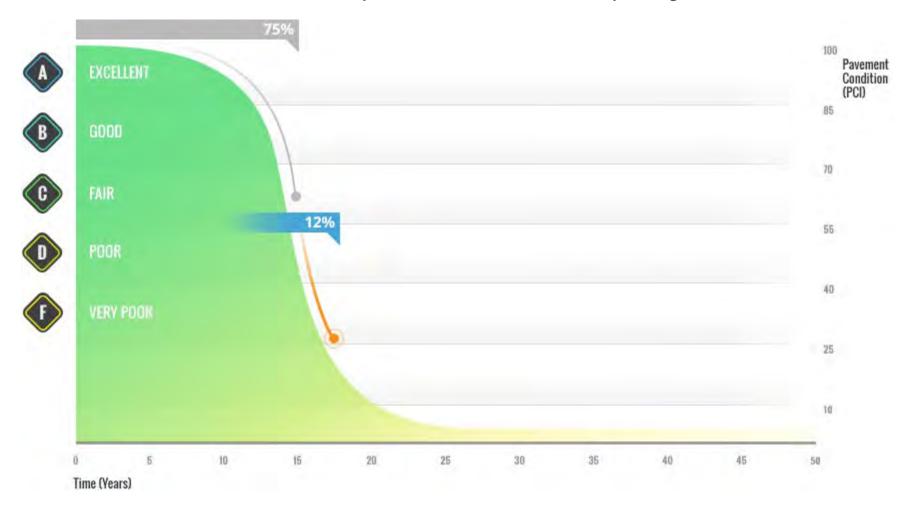


Over the **first 75%** of a road's life, it will **drop 40%** in quality.



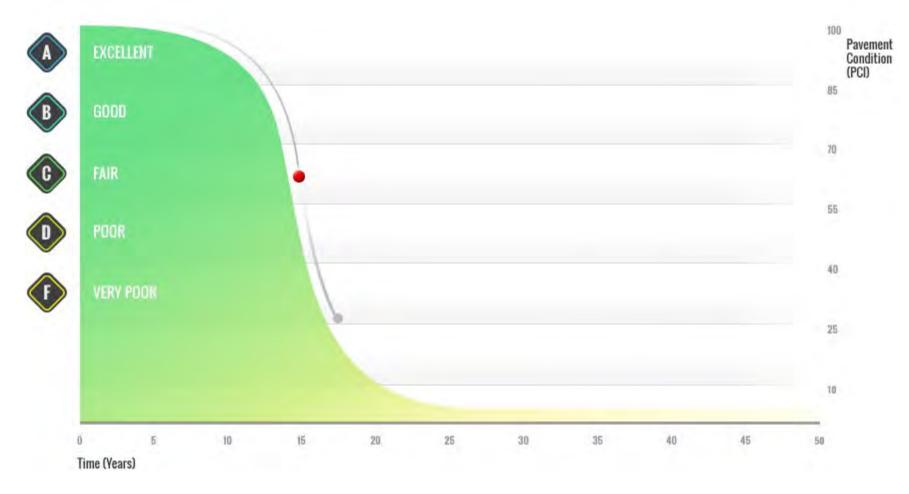


Over the **next 12%** of its life, it will drop **another 40%** in quality.



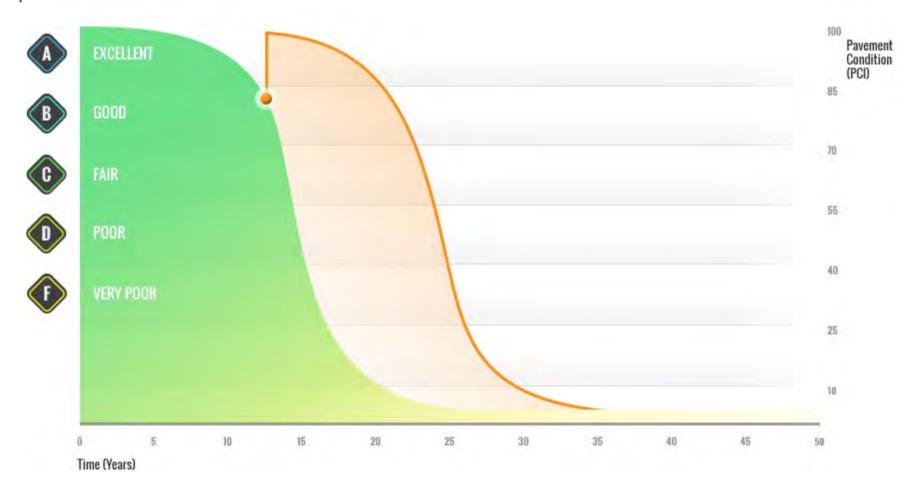


All roads pass a **point of accelerated deterioration** – past this point, costly rehab and reconstruction are the only options.



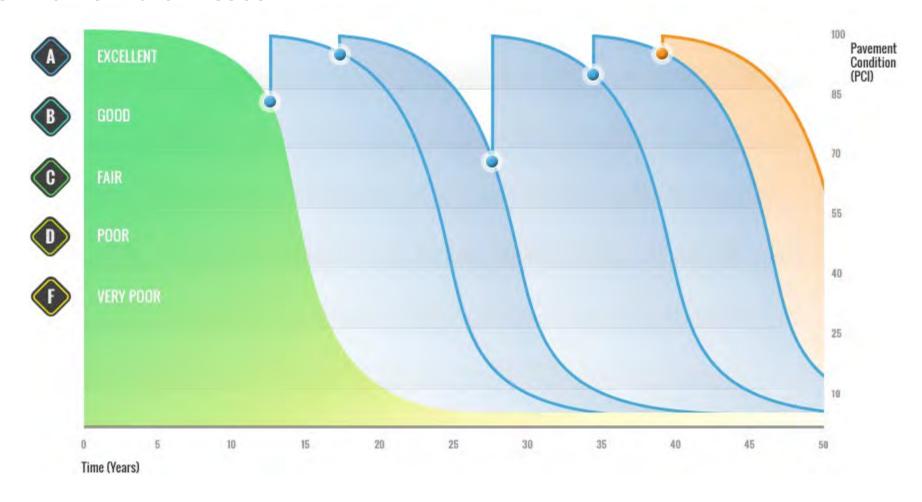


By investing in **preventative treatments**, pavement owners can inexpensively add life to their pavement.



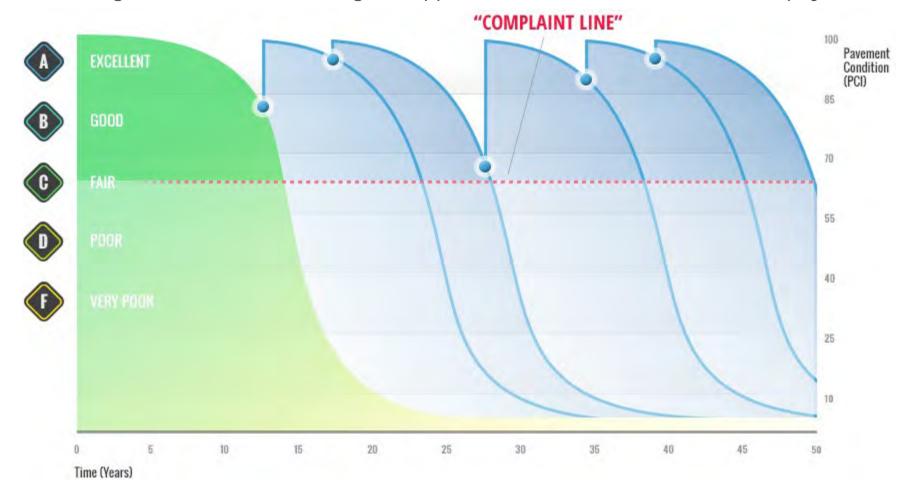


By performing the right treatments over time, pavement owners can get **40 years or more** of life from their roads.



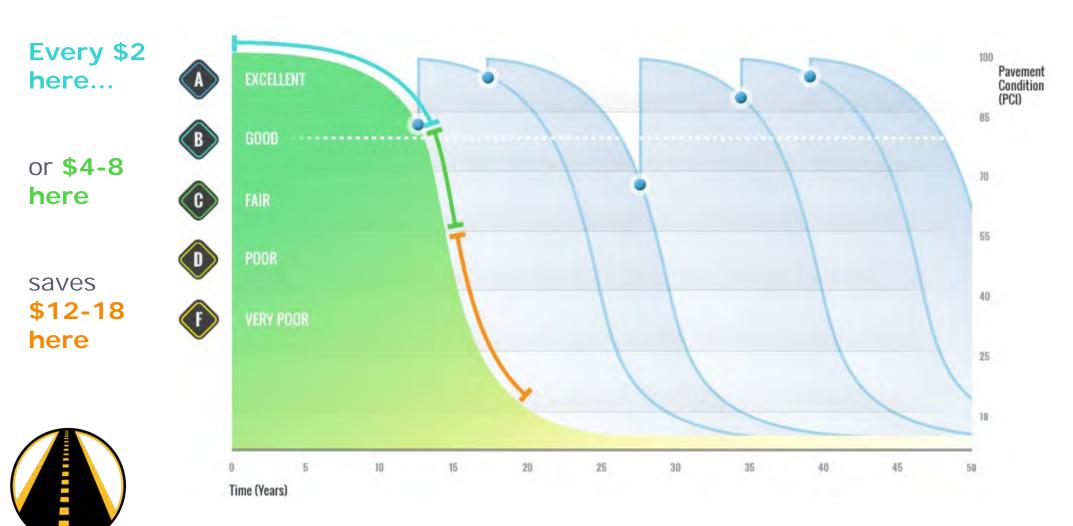


Plus, when good roads stay good, they spend **more time above the** "<u>complaint line</u>" – reducing maintenance, decreasing user costs, and leading to happier residents, businesses, and taxpayers.





INVESTING IN PAVEMENT PRESERVATION PAYS OFF



PAVEMENT PRESERVATION

Candidate Selection



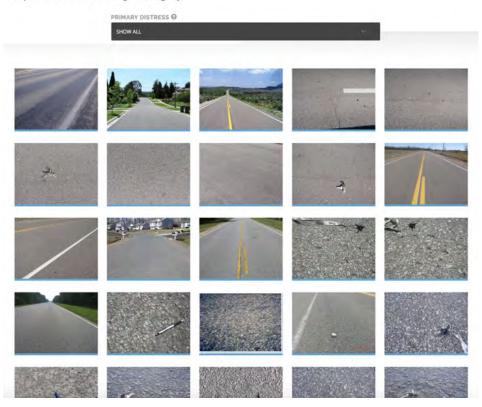
Candidate Selection

www.RoadResource.org

Explore by Pavement Photos

Use this tool to explore potential solutions for various road conditions.

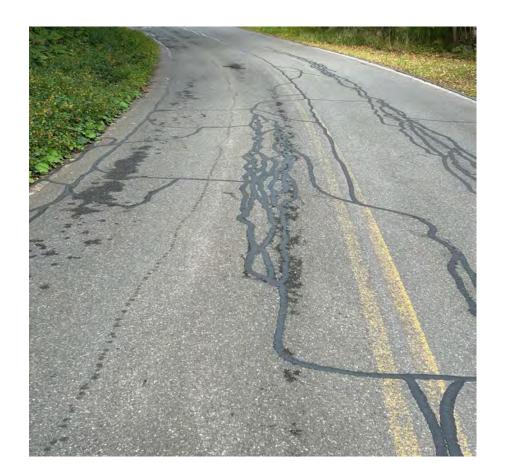
Though these tools use distress to identify potential treatment solutions, the sawiest pavement managers are stretching budgets further by preventatively addressing deterioration before it starts. Link treatments together to make pavement last 40 years or more, or consider using innovative recycling methods to cost-effectively reengineering your pavement cross-section to meet increased load or traffic requirements and increase strength and longevity.





Candidate Selection

Which pavement preservation treatments would we recommend for this road?





Candidate Selection

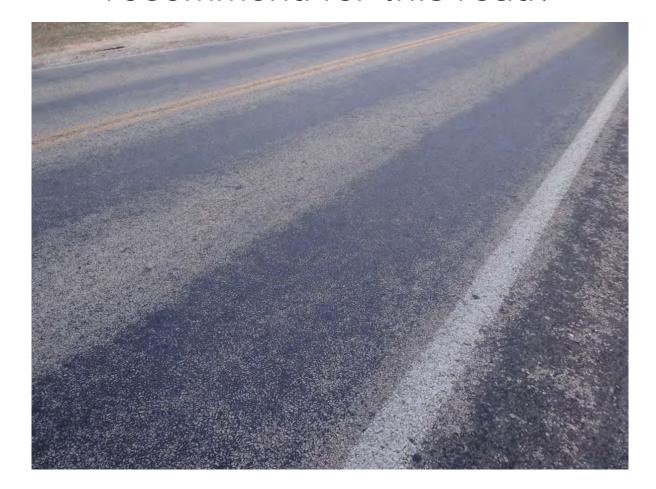
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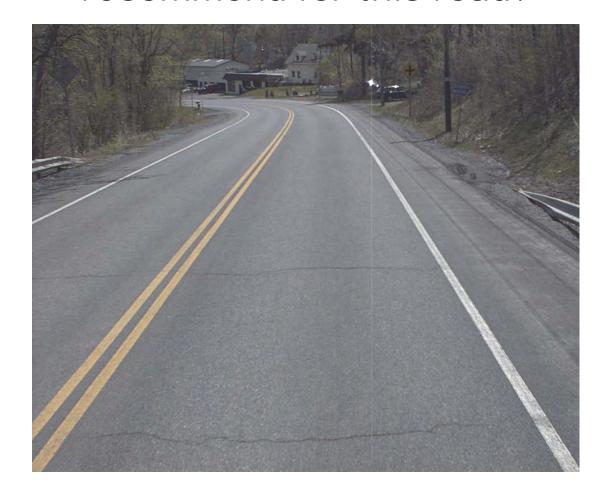




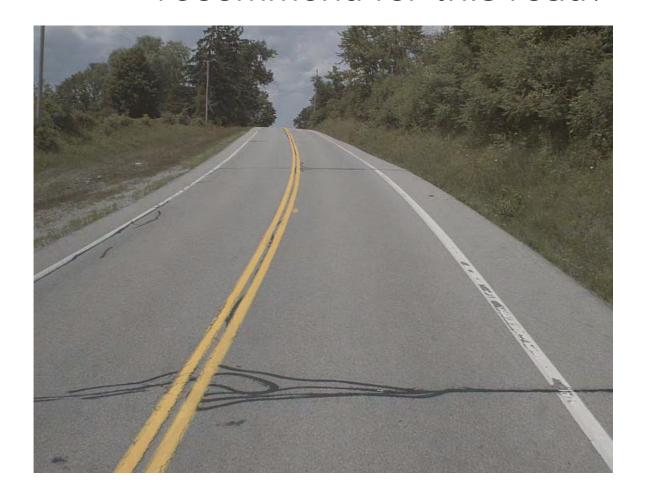


















Question 1:

What is the main goal of pavement preservation?

- A) Build new roads
- B) Keep good roads in good condition
- C) Replace bridges
- D) Remove old pavement



Question 2:

Which treatment uses small stones spread over freshly sprayed asphalt emulsion?

- A) Crack Seal
- B) Microsurfacing
- C) Chip Seal
- D) Full Depth Reclamation



Question 3:

How many years should we expect chip sealing add to a road's useable life?

- A) 1-2 Years
- B) 3-4 Years
- C)5-7 Years
- D) 10-12 Years



Question 4:

Which process seals cracks to prevent water from penetrating into the road?

- A) Cold Mix Paving
- B) Microsurfacing
- C) Paver-Placed Surface Treatment
- D) Crack Sealing



Question 5:

What should come first when planning a pavement preservation strategy?

- A) Measure progress
- B) Develop a road inventory
- C) Hire a paving crew
- D) Start sealing cracks



PAVEMENT PRESERVATION

Takeaway: Keep Your Good Roads Good!

Spend your budget dollars wisely by applying

The Right Treatment

On the Right Road

At the Right

<u>Time</u>



THANK YOU